

Work Order ID 102544

Thursday, May 30, 2013 9:05:43 AM

102544

Ship today

Page 1

Item ID: D407-728-411

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Skidtube Protector

Stop *NS2*

Start Date: 5/30/2013 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/30/2013 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: *CMF*

Date: 13-5-30 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-728-411 CHG001



13/5/30 13

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

Memo 13-05-30

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control



13/5/30

Work Order ID 102544***102544***

Page 2

Thursday, May 30, 2013 9:05:43 AM

Item ID: D407-728-411

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Skidtube Protector

Stop ***NS2***

Start Date: 5/30/2013 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/30/2013 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

0.00

120



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D407-728-
411 Location: _____ PPP Rev: _____  13-5-30

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MCS 13-5-30

MF
13-5-30

Picklist Print

Thursday, May 30, 2013 9:05:42 AM

Page 1

Work Order ID: 102544
Parent Item: D407-728-411
Parent Item Name: Skidtube Protector

Start Date: 5/30/2013
Start Qty: 2.00

Required Date: 5/30/2013
Required Qty: 2.00

Comments: IPP Rev:A 05.10.19 New issue KJ/EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN260JD10L Washer D3340-13 Aft Skidtube Protector	NAS1149D0332J	Purchased	No			110	Each	0.0000	28	56	125268	M.A. 13-05-30	
		Manufactured	No			110	Each	3.0000	1	2		M.A. 13-05-30	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		1							
				81719		1							
				ST501		2							
				81719		2							
D3340-7 Fwd Skidtube Protector		Manufactured	No			110	Each	1.0000	1	2		M.A. 13-05-30	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST500		1							
				81724		1							
MS27039-1-08 Screw		Purchased	No			110	Each	1,183.0000	28	56		M.A. 13-05-30	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		44							
				117423		44							
				ST305		3							
				121243		3							
				ST506		136							
				124326		136							
				ST509		1000							
				125654		1000							

13/5/30

IIN-D407-728

Page 10 of 10

REFERENCE ONLY

206 L/ L1/ L3 /L4 SERIES & 407 HIGH/LOW GEAR SERIES and
206 L/ L1 /L3/ L4 & 407 FLOAT GEAR SERIES

Qty -311	Qty -411	Qty -313	Qty -413	Qty -315	Qty -415	Part Number	Description
							206 L/L1/L3/L4 LOW GEAR & 407 HIGH/LOW GEAR
X						D407-728-311	REPLACEMENT WEARPAD KIT
	X	J				D407-728-411	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 HIGH GEAR
		X				D206-728-313	REPLACEMENT WEARPAD KIT
			X			D206-728-413	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 & 407 FLOAT GEAR
				X		D407-728-315	REPLACEMENT WEARPAD KIT
					X	D407-728-415	SKIDTUBE PROTECTOR KIT
5		6		7	1	D3339-3	CENTER WEARPAD
1						D3339-5	FORWARD WEARPAD
		1		1		D3339-7	LONG FORWARD WEARPAD
1				1	1	D3339-9	AFT WEARPAD
	(1)					D3340-7	FORWARD SKIDTUBE PROTECTOR
	(5)					D3340-13	AFT SKIDTUBE PROTECTOR
			1		1	D3340-15	CENTER SKIDTUBE PROTECTOR
			1			D3340-17	AFT SKIDTUBE PROTECTOR
			1			D3340-19	CENTER SKIDTUBE PROTECTOR
					1	D3340-21	AFT SKIDTUBE PROTECTOR
					1	D3340-25	FORWARD SKIDTUBE PROTECTOR
28	28	38	38	46	46	MS27039-1-08	SCREW
28	28	38	38	46	46	AN960JD10L	WASHER
				8	8	NAS1330C3K116	BLIND INSERT

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Revision: A
Date: 05.08.03

Work Order ID 102544

Thursday, May 30, 2013 9:05:43 AM

102544

Page 1

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N900040100Setup Start ***NS1***

Revision ID:

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Stop ***NR2***

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Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-728-411 C11G001

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

110

QC4- 100% Inspect kits for completeness

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QC

Memo

0.00

Quality Control

MLJ 13-05-30